

ALLOY TOOL STEEL PROGRAM

HOT WORK TOOL STEEL HWTS	COLD WORK TOOL STEEL CWTS	PLASTIC MOLD TOOL STEEL PMTS	MELTING PROCESS
1.2343; 1.2343 EFS; 1.2344; 1.2344 EFS; 1.2367; 1.2367 EFS; 1.2365; 1.2714	1.2080; 1.2379; 1.2363; 1.2436; 1.2510; 1.2542; 1.2842	1.2311; 1.2312; 1.2738; 1.2083; 1.2085; 1.2316	<ul style="list-style-type: none"> • EAF + LF + VD • ESR

PRODOTTI E DIMENSIONI

ROUND BAR	SQUARE BAR	FLAT BAR	LENGTH
15 - 600 mm	ROLLED: 8x8-150x150 mm FORGED: 30x30-500x500 mm	ROLLED: 5-80 x 10-150 mm FORGED: 30-350 x 40- 800 mm	1 - 6 metri

* 1.1730 (C45N); 1.1820 (C55N); 1.2311; 1.2312; 1.2738; 1.2714

** 1.2083; 1.2085; 1.2316; 1.2344

SURFACE CONDITION

ROUND BAR	SQUARE BAR	FLAT BAR
<ul style="list-style-type: none"> • Rough turned • Peeled • Centerless ground • Cold drawn 	<ul style="list-style-type: none"> • Black • Spot ground • Full ground 	<ul style="list-style-type: none"> • Black • Gound • Sand blasted • Milled

HEAT_TREATMENT

PROCESS
<ul style="list-style-type: none"> • Annealing • Spheroedizing/Soft annealing • Quenching and tempering

BASIC REQUIREMENTS

MINIMUM ORDER QUANTITY	PRODUCTION PERIOD	DELIVERY BASIS	PAYMENT TERMS
PER GRADE: 20 - 60 Mt PER SIZE: 1-5 Mt - bars 3-24 Mt - plates	EAF+LF+VD: 60 days ESR: 75 - 90 days	According to Incoterms 2010	As per agreement